

Equipment Required

- Box Cutter/Stanley Knife
- Glue solvent (e.g. multipurpose paint thinner)
- Wire Brush or Wire Wheel
- Rags
- Contact Glue - 1 litre (e.g Selleys Kwik Grip Horizontal or similar)
- Rubber Mallet
- Paint Brush (to apply glue)
- Personal Safety Equipment (goggles, gloves, mask).

Step 1 - Removing old sponge

- Remove old sponge and glue from Drum.

TIPS -

- Cut away Sponge with knife (careful of knife blade causing injury).
- Place rags on drum and soak with solvent - let stand for a few minutes, then scrape glue away.
- Use wire brush to clean off any remaining sponge & old glue.



IMPORTANT

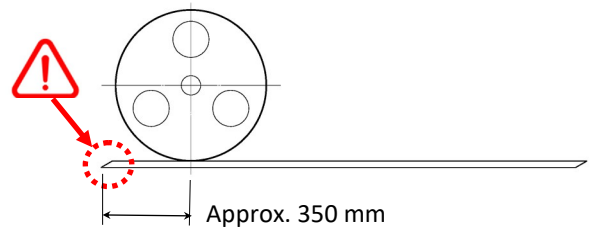
It is important that the Drum be clean of any glue residual and dry before proceeding to Step 2.

Step 2 - Align new sponge

- Place the new sponge on a clean, flat & smooth surface.
- Place the Drum on the sponge as shown in diagram and centrally across the sponge.

NOTE -

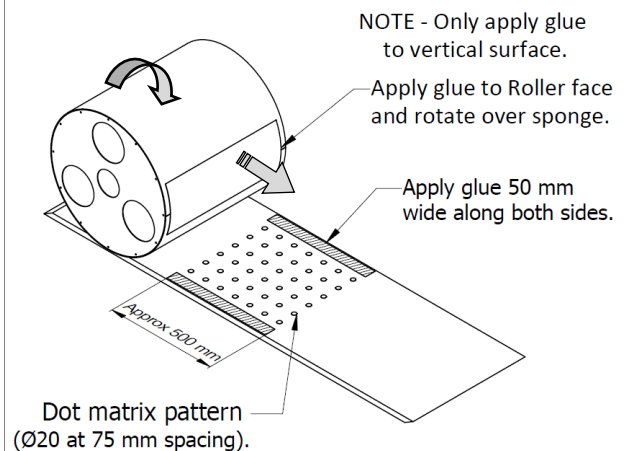
Orientation of Sponge (upwards chamfer end closest to Roller).



Note - machine frame removed for clarity.

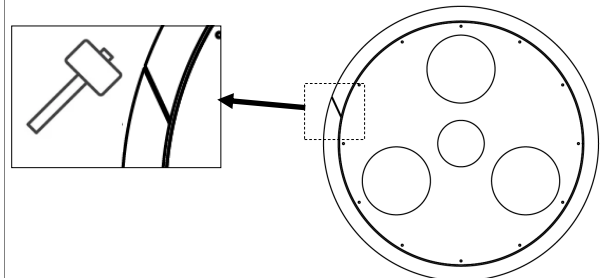
Step 3 - Glue new sponge

- Apply liberal amounts of glue as per diagram in the following order :
 - 50 mm glue strip approx. 500 mm long - both sides
 - Dot matrix pattern on sponge
 - To vertical face of drum.
- Rotate the Drum while continuing to apply glue to vertical face until reaching the end of glued area of the sponge.
- Repeat until reaching the end of the sponge.
- Roll the drum back in the other direction and repeat for that end of the sponge.



Step 4 - Glue Ends

- Apply glue to both sides of sponge ends and join together.
- Let dry for 5 mins, then lightly hammer with Rubber Mallet for 10 mins to ensure good bond at the joint.



Step 5 - Glue Drying/Setting

- Store the machine so the drum/sponge is off the ground.
- Allow glue to dry for 24 hrs (or recommendation of glue manufacturer) prior use.