



0616013

# Finishing Sander

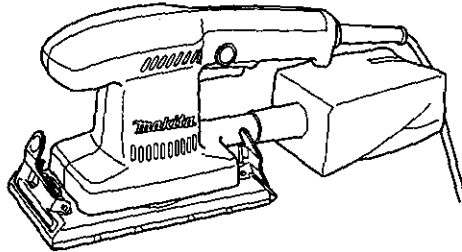
MODEL BO3700

Machine Type: Sander orbital

" " No.: 616

Manual No.: 420

Risk Ass No. 246.



003271



DOUBLE INSULATION

## INSTRUCTION MANUAL

**⚠ WARNING:**

For your personal safety, READ and UNDERSTAND before using.  
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

# SPECIFICATIONS


Model	BC03700
Pad size	93 mm x 185 mm
Abasive paper size	93 mm x 228 mm
Orbits per minute (min <sup>-1</sup> )	10,000
Overall length	254 mm
Net weight	1.4 kg
Safety class	II/III

• Due to our continuing programme of research and development, the specifications herein are subject to change without notice.


• Note: Specifications may differ from country to country.


## SYMBOLS

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.

 ..... Read instruction manual.

 ..... DOUBLE INSULATION

 ..... Only for EU countries

 Do not dispose of electric equipment together with household waste material

In observance of European Directive 2002/96/EC on waste electric and electronic equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

## Intended use

The tool is intended for the sanding of large surface of wood, plastic and metal materials as well as painted surfaces.

## Power supply

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated in accordance with European Standard and can, therefore, also be used from sockets without earth wire.

## For European countries only

### Noise and Vibration

The typical A-weighted sound pressure level is 72 dB (A). Uncertainty is 3 dB(A).

The noise level under working may exceed 85 dB (A).  
- Wear ear protection. -

The typical weighted root mean square acceleration value is not more than 2.5 m/s<sup>2</sup>.

These values have been obtained according to EN60745.

### EC-DECLARATION OF CONFORMITY

We declare under our sole responsibility that this product is in compliance with the following standards of standardized documents, EN60745, EN55014, EN61000 in accordance with Council Directives, 89/339/EEC, 98/37/EC.

Yasuhiko Kanzaki/CE 2005



Director

MAKITA INTERNATIONAL EUROPE LTD.

Michigan Drive, Tongwell, Milton Keynes, Bucks MK15 8JD, ENGLAND

Responsible manufacturer:

Makita Corporation Anjo Aichi Japan

# GENERAL SAFETY RULES

GEA001-3

## ⚠ WARNING:

Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

# SAVE THESE INSTRUCTIONS

## Work area safety

1. Keep work area clean and well lit. Cluttered and dark areas invite accidents.
2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

## Electrical safety

4. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
5. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
6. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
7. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
8. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

## Personal safety

9. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

10. Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
11. Avoid accidental starting. Ensure the switch is in the off-position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
12. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
13. Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
14. Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
15. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust-related hazards.

## Power tool use and care

16. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
17. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
18. Disconnect the plug from the power source and/or the battery pack from the power tool before

- making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
  - 19. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
  - 20. Maintain power tools. Check for misalignment or blinding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
  - 21. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
  - 22. Use the power tool, accessories and tool bits etc. in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- Service**
- 23. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
  - 24. Follow instruction for lubricating and changing accessories.
  - 25. Keep handles dry, clean and free from oil and grease.

GE802-1-1

### Specific Safety Rules

- DO NOT** let comfort or familiarity with product (gained from repeated use) replace strict adherence to sander safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.
- 1. Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
  - 2. Always use safety glasses or goggles. Ordinary eye or sun glasses are NOT safety glasses.
  - 3. Hold the tool firmly.
  - 4. Do not leave the tool running. Operate the tool only when hand-held.
  - 5. This tool has not been waterproofed, so do not use water on the workplace surface.

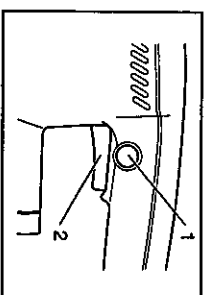
- 6. Ventilate your work area adequately when you perform sanding operations.
- 7. Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.
- 8. Use of this tool to sand some products, paints and wood could expose user to dust containing hazardous substances. Use appropriate respiratory protection.
- 9. Be sure that there are no cracks or breakage on the pad before use. Cracks or breakage may cause a personal injury.

### SAVE THESE INSTRUCTIONS.

#### ⚠ WARNING:

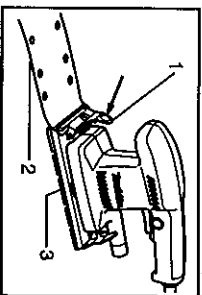
MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

## FUNCTIONAL DESCRIPTION

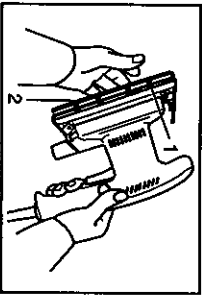


- 1. Lock button
- 2. Switch trigger

## ASSEMBLY



- 1. Clamper
- 2. Abrasive paper with pre-punched holes
- 3. Pad



- 1. Abrasive paper without pre-punched holes
- 2. Punch plate

- ⚠ **CAUTION:** Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

#### Switch action

#### ⚠ CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released. To start the tool, simply pull the switch trigger. Release the switch trigger to stop.
- For continuous operation, pull the switch trigger and then push in the lock button.
- To stop the tool from the locked position, pull the switch trigger fully, then release it.

#### ⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

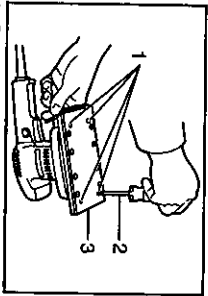
#### Installing or removing abrasive paper

For conventional type of abrasive paper with pre-punched holes (standard equipment):

Press the clamper. Insert the paper end into the clamper, aligning the holes in the paper with those in the pad. Then release the clamper to secure the paper. Repeat the same process for the other end of the base, maintaining the proper paper tension.

For conventional type of abrasive paper without pre-punched holes (available on the market):

Press the clamper. Insert the paper end into the clamper, aligning the paper edges even and parallel with the sides of the base. Then release the clamper to secure the paper. Repeat the same process for the other end of the base, maintaining the proper paper tension. Place the punch plate (optional accessory) over the paper so that the guide of the punch plate is flush with the sides of the base. Then press the punch plate to make holes in the paper.



003912

**For hook-and-loop type of abrasive paper with pre-punched holes (optional accessory):**

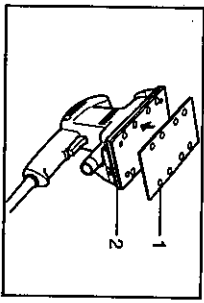
Remove the pad for the conventional type of abrasive paper from the tool with a screwdriver. Install the pad for the hook-and-loop type of abrasive paper (optional accessory) on the tool. Tighten the screws firmly to secure the pad.

1. Screws
2. Screwdriver
3. Pad

Remove all dirt or foreign matter from the pad. Attach the paper to the pad, aligning the holes in the paper with those in the pad.

**CAUTION:**

- Always use hook-and-loop type of abrasive papers. Never use pressure-sensitive abrasive paper.



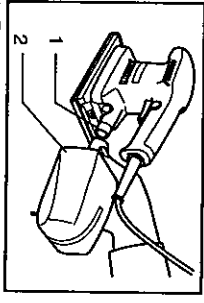
003913

1. Hook-and-loop type of abrasive paper with pre-punched holes
2. Pad

**Dust bag**

Attach the dust bag onto the dust spout. The dust spout is tapered. When attaching the dust bag, push it onto the dust spout firmly as far as it will go to prevent it from coming off during operation.

For the best results, empty the dust bag when it becomes approximately half full, tapping it lightly to remove as much dust as possible.

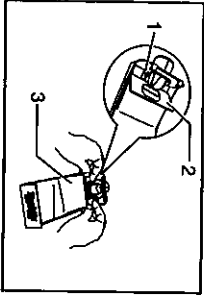


003918

1. Dust spout
2. Dust bag

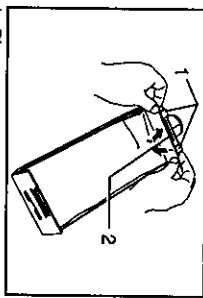
**Installing paper dust bag (optional accessory)**

Place the paper dust bag on the paper dust bag holder with its front side upward. Insert the front fixing cardboard of the paper dust bag into the groove of the paper dust bag holder.



003742

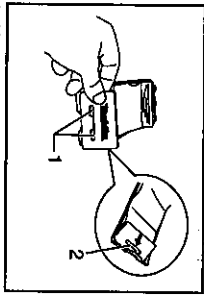
1. Groove
2. Front fixing cardboard
3. Front side of paper dust bag



003743

Then press the upper part of the front fixing cardboard in arrow direction to hook it onto the claws.

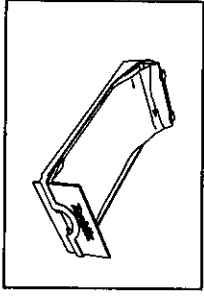
1. Claws
2. Upper part



003744

Insert the notch of the paper dust bag into the guide of the paper dust bag holder. Then install the paper dust bag holder set on the tool.

1. Notch
2. Guide



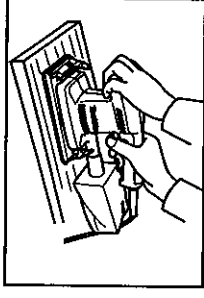
003745

**OPERATION**

**Sanding operation**

**CAUTION:**

- Never run the tool without the abrasive paper. You may seriously damage the pad.
- Never force the tool. Excessive pressure may decrease the sanding efficiency, damage the abrasive paper or shorten tool life.
- Hold the tool firmly. Turn the tool on and wait until it attains full speed. Then gently place the tool on the workpiece surface. Keep the pad flush with the workpiece and apply slight pressure on the tool.



003932

## MAINTENANCE

### ⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.  
To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

## ACCESSORIES

### ⚠ CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita service center.

- Abrasive paper (with pre-punched holes)
- Hook-and-loop type of abrasive paper
- Paper dust bag
- Paper dust bag holder
- Punch plate
- Hose 28-1.5
- Backing pad (For use with hook-and-loop type of abrasive paper)
- Backing pad (For use with conventional type of abrasive paper)

Makita Corporation Anjo, Aichi, Japan